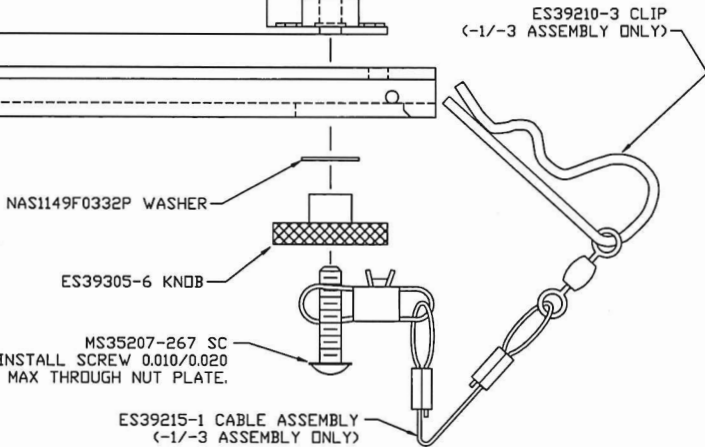


IR-2100-1-XX SLIDER ASSEMBLY

206IR-2105-XX HAT SECTION

BEAM ASSEMBLY (-1 SHOWN)
WEIGHT: 0.44 LBS

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1	A		07/23/93	ADDED CLIP & CABLE ASSY TO -1 ASSY ONLY, REVISED -10.	REB	REB	REB
1,2	B		08/20/93	Ø0.170 WAS 14 PLCS, 0.625 WAS 0.500	REB	REB	REB
1,2	C		03/06/96	REDEFINED DATUM, 0.570 WAS 0.170 FROM EDGE.	REB	LS	REB
1,2	D		09/14/00	CHANGED QTY OF ES37200-1 FROM A/R TO REF	MR	LS	MR
1,2	E		08/05/02	SH.2 ADDED TOLERANCE TO 0.260 SLOT AND 0.516 HOLE. SH.1-2 UPDATED DIMENSION AND TEXT FORMAT.	GP	LS	GP
1,2	F		01/08/05	ADDED -3/-4 ASSEMBLIES	REB	LS	REB
1,2	G		05/10/05	ADDED -5/-6 ASSEMBLIES	REB	LS	REB
1	H		06/19/14	UPDATED MS35207-267 SC INSTALL INSTRUCT	JT	LS	JT
1	J		02/08/21	WASHER P/N UPDATED. OLD PART ADDED AS ALT.	DT	LS	DT

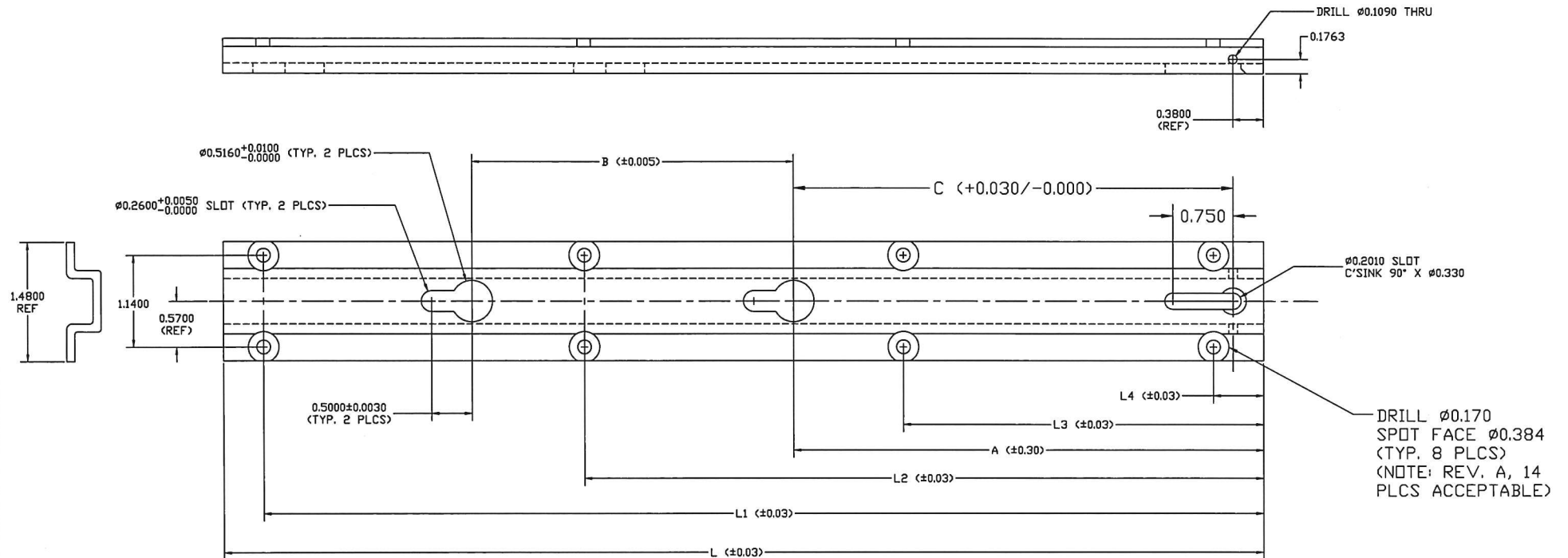


REF	REF	REF	REF	REF	REF	ES37200-1	HAT SECTION
1	1	1	1	1	1	ES39210-3	CLIP
1	1	1	1	1	1	ES39215-1	CABLE ASSEMBLY
1	1	1	1	1	1	IR-2100-1-16	SLIDER ASSEMBLY
1	1	1	1	1	1	206IR-2105-12	HAT SECTION
		1	1			IR-2100-1-20.5	SLIDER ASSEMBLY
		1	1			206IR-2105-11	HAT SECTION
				1	1	IR-2100-1-29	SLIDER ASSEMBLY
				1	1	206IR-2105-10	HAT SECTION
1	1	1	1	1	1	NAS1149F0332P	WASHER (ALT: AN960-10L)
1	1	1	1	1	1	ES39305-6	KNOB
1	1	1	1	1	1	MS35207-267	SCREW
-6	-5	-4	-3	-2	-1		
ASSY	ASSY	ASSY	ASSY	ASSY	ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	QTY.	QTY.	QTY.	QTY.		

Paravion® Technology Inc.		TITLE BEAM		DRAWING NO. 206IR-2105			
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 05/17/93	REV J	ECO
.X = ± .1							
.XX = ± .05							
.XXX = ± .010		DO NOT SCALE DRAWING				SHEET	
ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				1 OF 2	

RELEASE DATE 2023.05.01 - REF ECR 519

MATERIAL: 7075-T6511 QQ-A-200/11E
STOCK: ES37200-1 HAT SECTION
FINISH: ANODIZE PER MIL-A-8625 TYPE 2, CLASS 2 COLOR: BLACK



-XX	-10	-11	-12
(L)	13.00	13.00	13.00
(L1)	12.50	12.50	12.50
(L2)	8.50	8.50	8.50
(L3)	4.50	4.50	4.50
(L4)	0.63	0.63	0.63
(A)	7.97	5.88	4.75
(B)	4.03	4.03	7.26
(C)	7.59	5.49	4.37

-XX HAT SECTION

BREAK ALL SHARP EDGES

PROTO
N/C

Paravion® Technology Inc.		TITLE BEAM		DRAWING NO. 2061R-2105	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	05/17/93
.X = ± .1 .XX = ± .05 .XXX = ± .010		DO NOT SCALE DRAWING			REV J
ANGLES = ± 1°		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
		SHEET 2 OF 2			